

# HARVEST MANAGEMENT GROUP MEETING HELD 1<sup>st</sup> AUGUST JULY

KCGO recently attended above meeting and have summarised below relevant points raised.

## Factory performance as of Week 8

Mill		Invicta			Pioneer			Kalamia			Inkerman			Burdekin		
		Forecast	Actual	Var	Forecast	Actual	Var	Forecast	Actual	Var	Forecast	Actual	Var	Forecast	Actual	Var
Tonnes Cane		828311	808838	-17675	477961	461372	-16589	501661	478684	-22877	574810	498587	-76223	2380643	2247279	-133364
Crush Rate		1008.9	1000.7	-8.28	534.6	530.9	-3.76	487.9	491.6	3.68	571.4	566.6	-4.82	2603	2580	-23.2
Lost Time	Scheduled	36.0	24.9	-11.13	25.0	22.4	-2.57	24.0	16.1	-7.88	24.0	23.0	-1.01	28	22	-5.8
Lost Time	Outside	129.0	159.7	30.70	118.0	113.0	-4.98	142.0	155.6	13.60	142.0	150.0	7.99	127	147	19.7
Lost Time	Factory	142.0	135.5	-6.49	89.0	118.8	29.75	100.0	148.5	48.48	122.0	173.4	51.35	111	143	31.9
Cane	CCS	13.27	13.69	0.42	13.58	14.11	0.53	13.16	13.62	0.46	13.12	13.69	0.77	13.27	13.81	0.54
	Purity	86.64	86.85	1.21	86.00	86.86	0.86	85.19	86.44	1.25	85.21	86.61	1.40	85.51	86.71	1.20
	Fibre	14.10	14.68	0.58	13.96	14.39	0.43	15.32	15.46	0.14	14.49	15.23	0.74	14.42	14.91	0.49

### Invicta Mill

- Rate slipped below target (-8 tph STD) – impacted by daily loading and dirt after wet weather
- This week to date 1057 tph – testing cane supply and harvesting
- Boiler Tube # 1

### Pioneer Mill

- STG 2Rotor – stator inspection yesterday
- Extended cleaning stop included ID fan clean
- Rate has dropped below target (-4 tph STD)
- Mis-timed weather and scheduled stop
- New Pans – starting to perform better

### Kalamia Mill

- Rate ahead of target (+4 tph STD)
- Crush rate recently limited by
  - Lower cane quality – arson and #1 mill stop
  - Dirt after wet weather restart
- Mill break down
  - RCA – previous lesser standards, fatigue, dirt loading and arcing
  - High levels of involvement to clear access / remove items / understand issue / plan corrective action /

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complete repairs / install and re-commission

- Arson concerns

## **Inkerman Mill**

- Alternator – affected by external blackouts, then subsequent restart issues alternator, pans
- Control system network comms issue lead to bagasse system choke early in Tuesday's planned shut – known issue planned for repair in safe "period" of the shut.
- Bagasse belt tracking issues resolved in Tuesday shut.
- Boiler 1 Economiser returned to service in wet weather.
- Crush rate below budget (- 15 tph STD)

## **Harvest & Transport Safety**

### **Incidents / near hits / derailments**

- Inkerman - Iyah locomotive clipped a parked diesel tank trailer that was parked too close to the cane rail line.
- Inkerman - A quad bike driven by a member of the public passed in front of two locomotives in the Inkerman Full Yard.
- Kalamia - A member of the public drove around vehicles pulled up for Beach Road Lights that were flashing. The number plate was taken and the matter reported to the police
- Kalamia - There have been two suspected cases of arson to cane farms in the Kalamia area.  
Deliberately-lit fires not only impact harvesting and crushing operations, but they cause significant risk to property and lives. Please report any suspicious activity to police.

### **Restricted Vision Passive Crossings**

Peter Luke thanked those growers / contractors who cut back cane that was restricting vision near passive crossings.

### **Siding Induction Audits**

Wilmar staff have audited compliance with induction requirements for all people working at cane rail sidings.

Compliance in all mill areas is about 99%.

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## **General Business**

### **Cane Bin Couplings**

Concerns raised about couplings on cane bins. Couplings are worn and contractors are struggling to get them apart. Strong belief it will only be a matter of time before someone gets hurt with operators having to use extreme force to get couplings open. Some sites have already started lubricating couplings.

### **Over Burning**

Logistics Officers have advised that over-burning before contractors going onto last days continues to be an ongoing issue. Additional bins cannot be guaranteed.

### **Haulouts in sidings**

Share siding agreement in Code of Practice states only one party at a time in a siding – this is for everyone's safety. Whoever is siding first has right away. Those Haulout drivers dumping bins in siding while the Locos are in there will be reported and spoken to by Logistic staff.

### **Ivanhoe Terminus**

KCGO raised concerns from growers/contractors about the congestion in Ivanoe Terminus. Kalamia Logistics staff are aware of the issues in this corridor.

### **Rakes being cut out of order**

Concerns raised about rakes being cut out of order. BCAS weekly reports note that rakes are delayed and being crushed out of order. Senior Logistics Officer advised that rakes are usually crushed out of order when there is unplanned mill stop. With an unplanned mill stop there is a shortage of space in the yard to store all the full bins.

Les Elphinstone

Manager KCGO